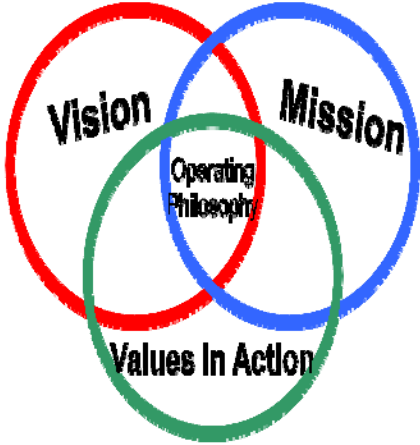


ORGANIZATIONAL ALIGNMENT APPROACH

↑
CONCEPTUAL



KEY ACCOUNTABILITY AVENUES

Money	Continuous Improvement People	Continuous Improvement Systems	Stakeholders Satisfaction
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TANGIBLE

